<u>Custom Metal Works</u> Rotator Plates and Intermediate Bearing Plates

Please read these instructions carefully before attempting to install this accessory plate. The rotator will only mount to the plate correctly in one position. This will take you through the necessary steps to correctly install this plate.

The plate will mount with the tabs facing up and if mounting a Prosistel Rotator, the motor will ultimately protrude from the side of the tower



Now you must decide what bay of the tower that the rotator is to be mounted in and which side you want the motor to protrude from. Once you decide on both of these aspects it is now time to start the install.

Slip the accessory plate in by turning it at an angle. Using a rubber mallet move the plate so it sits level in the tower. The plate is a tight fit. Once in place, you will be able to slide it up and down a bit by tapping it with the mallet in order to position the rotator where it will not hit a cross-brace in the tower. It may be necessary to temporarily install U-bolts to hold the plate steady while you attach the rotator and then finalize the position.



Install and tighten the 6 (six) supplied U-bolts to lock it firmly into place on the tower